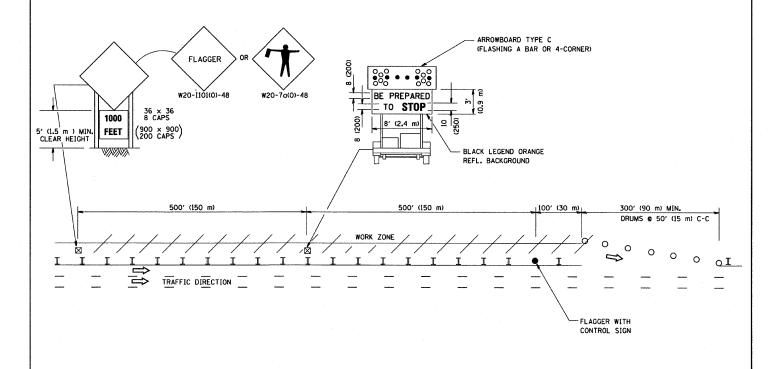
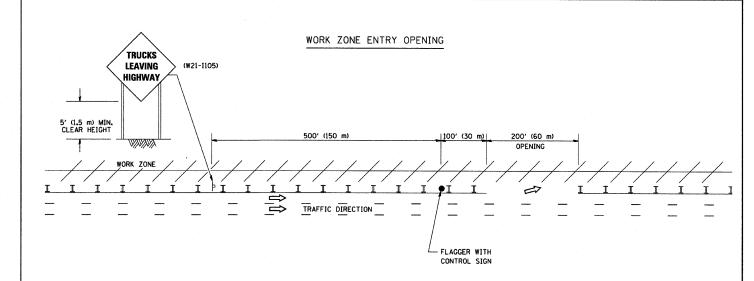
SIGNING FOR FLAGGING OPERATIONS AT WORK ZONE OPENINGS

WORK ZONE EXIT OPENING





NOTES:

- The Arrowboard, the Flagger Ahead trailer mounted sign, and the Trucks Leaving Highway sign shall be removed or turned away from traffic and the exit and entry openings shall be closed when the flagging operation ceases.
- 2. Work Zone Exit Openings should be a minimum of one half mile apart.
- 3. Exiting the work zone at any place other than at a Work Zone Exit Opening will be prohibited.
- 4. All vehicles shall enter the work zone at entry openings, using their turn signals to warn motorists

ALL DIMENSIONS ARE IN INCHES (MILLIMETERS)
UNLESS OTHERWISE SHOWN

	FILE NAME =	USER NAME = gaglianobt	DESIGNED -	REVISED ~ D.W.S. 08-98		
	W:\diststd\22x34\tc18.dgn		DRAWN -	REVISED - J.A.F. 04-03	STATE OF ILLINOIS	
		PLOT SCALE = 50.000 '/ IN.	CHECKED ~	REVISED - J.A.F. 02-06	DEPARTMENT OF TRANSPORTATION	
l		PLOT DATE = 1/4/2008	DATE -	REVISED - S.P.B. 01-07		

SIGNING FOR FLAGGING OPERATIONS AT WORK ZONE OPENINGS							SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
							2005-031 I	COOK	29	28
							TC-18	CONTRACT NO. GOAOZ		
SCALE: NONE	SHEET NO. 1 OF	- 1	HEETS	STA.	TO STA.	FED. F	FED. ROAD DIST, NO. 1 ILLINOIS FED. AID PROJECT			